

Work Order ID 145338 -2

145338

Page 1

Thursday, May 05, 2016 1:38:45 PM

Item ID: D206-559-013

Accept

N900040100

Setup Start

NS1

Revision ID:

Item Name: 206L Series / 407 Bearpaws

Stop

NS2

Start Date: 5/11/2016 Start Qty: 8.00

8

Cust Item ID:

Required Date: 5/13/2016 Req'd Qty: 8.00

8

Customer:

Reference:

Approvals: Process Plan: MCS Date: MAY 06 2016

Tooling:

Date:

Run Start

NR1

QC: _____ Date: _____

SPC (Y/N): _____

Date: _____

Stop

NR2

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
--------------------------------	--------------------------	----------------------	---------	--------	--------------	---------------	---------------	------------------	----------------

Draw Nbr

Revision Nbr

IIN-D206-559

rev L

100

Document Control

0.00

100

DOCUMENT CONTROL

0.00

DC

Memo

Doc.Control -USB or Paperwork

Photocopy bluefile and create labels per PPP D206-559-013 CHG006

JUN 03 2016

DAS
27
9-89Mkt 1606-03
(9)

160

Pick Kit

0.00

160

Packaging

Memo

0.00

Packaging

JUN 03 2016

DAS
28
9-89

170

QC4- 100% Inspect kits for completeness

0.00

170

QC

Memo

0.24

Quality Control

DAS
27
9-89

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Thursday, May 05, 2016 1:38:45 PM

145338

Page 2

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Accept

N900040100

Setup Start

NS1

Revision ID:

Item Name: 206L Series / 407 Bearpaws

Stop *NS2*

Start Date: 5/11/2016 Start Qty: 8.00

8

Cust Item ID:

Required Date: 5/13/2016 Req'd Qty: 8.00

8

Customer:

Reference:

Approvals: Process Plan: _____ Date: _____ Tooling: _____ Date: _____

Run Start *NR1*

QC: _____ Date: _____ SPC (Y/N): _____ Date: _____

Stop *NR2*

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
180	Packaging	0.00							
180	Memo	0.00							
Packaging	Identify and pack for shipping as per PPPD206-559-013								
Packaging	LOCATION: FG013								
190	QC21- Final Inspection - Work Order Release	0.00							
190	Memo	0.80							
QC									
Quality Control									

DAS
28
9-89

6X

DAS
27
9-89

JUN 10 2016

ML5

JUN 10 2016

ML5

JUN 10 2016

Picklist Print

Thursday, May 05, 2016 1:38:48 PM

Page 1,

Work Order ID: 145338

145338

Parent Item: D206-559-013

D206-559-013

Parent Item Name: 206L Series / 407 Bearpaws

Start Date: 5/11/2016

Required Date: 5/13/2016

Start Qty: 8.00

Required Qty: 8.00

Comments:

IPP Rev:J04.02.17Blank size changedKJ/JLM

IPP Rev:K 07-01-02 Was K10008 JLM

IPP Rev:L 08-01-09 Added Step 2 JLM Verified By:EC

IPP Rev:M 08-04-29 update seq. 8 and 12 DD verified by:EC

IPP Rev:N 08-10-15 New Manufacturing Method JLM Verified

By:EC IPP Rev G 10.10.04 per DSI9527 EC verified by:DD

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
AN4-17A		Purchased		No		160	Each	228.0000	12	96/08			

AN4-17A

Bolt

Location

Loc Qty

Loc Code

over003

150

M134508

50

M134573

50

M134634

50

ST343

78

M133998

78

AN4-20A

Purchased

No

160

Each

169.0000

12

96/08

AN4-20A

Bolt

Location

Loc Qty

Loc Code

GA

24

m116419

24

over003

60

m134039

60

ST343

85

m133694

35

m134634

50

DAS
27
9-89

DAS
27
9-89

DAS
27
9-89

DAS
27
9-89

JUN 03 2016

040
51
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Picklist Print

Thursday, May 05, 2016 1:38:48 PM

Page 2

Work Order ID: 145338

145338

Parent Item: D206-559-013

D206-559-013

Parent Item Name: 206L Series / 407 Bearpaws

Start Date: 5/11/2016

Required Date: 5/13/2016

Start Qty: 8.00

Required Qty: 8.00

D2182B Manufactured No

160 f 435.3793 2.5 20

D2182B

Rubber Cushion - Black (\$Per Foot)

**

B144001

DAS 28 9-89

DAS 27 9-89

Location

Loc Qty

Loc Code

ST411

435.3793

130427

85.3793

135093

350

D2274 Manufactured No

160 Each 434.0000 12

D2274

Radius Block

**

96/08

DAS 28 9-89

DAS 27 9-89

Location

Loc Qty

Loc Code

FG

12

86855

12

ST006

422

144391

422

D2432 Manufactured No

160 Each 0.0000 2

D2432

Bearpaw 19" X 24"

**

16/18 12

144716

DAS 28 9-89

DAS 27 9-89

D2438 Manufactured No

160 Each 84.0000 6

D2438

Clamp

**

48/54

DAS 28 9-89

DAS 27 9-89

Location

Loc Qty

Loc Code

ST542

84

131052

24

140182

60

6/48

JUN 02 2016

88
85
82

88
85
82

88
85
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82

Picklist Print

Page 3

Thursday, May 05, 2016 1:38:48 PM

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Parent Item Name: 206L Series / 407 Bearpaws

Start Date: 5/11/2016

Required Date: 5/13/2016

Start Qty: 8.00

Required Qty: 8.00

D2529

Manufactured No

160 Each

321.0000

12

96/188

D2529

Washer

**

141265x1

DAS
27
9-89

Location

Loc Qty

Loc Code

ST008

321

141458

20

143819

301

D2732

Manufactured No

160 f

414.5263

2.5

20

D2732

Rubber Cushion (\$per foot)

**

Location

Loc Qty

Loc Code

ST412

414.5263158

117118

5E-10

143793

414.526316

MS21042L4

Purchased No

160 Each

1,670.000

12

96/188

MS21042L 4

Locknut

**

134762

DAS
27
9-89

Location

Loc Qty

Loc Code

GA

279

m133769

279

OVER007

500

m134676

500

ST303

794

m134606

794

ST305

97

m130922

97

DAS
28
9-89

DAS
28
9-89

DAS
28
9-89

DAS
28
9-89

740
S1
1952

740
S1
1952

740
S1
1952

740
S1
1952

740
S1
1952

Picklist Print

Page 4

Thursday, May 05, 2016 1:38:48 PM

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D206-559-013

Parent Item Name: 206L Series / 407 Bearpaws

Start Date: 5/11/2016

Required Date: 5/13/2016

Start Qty: 8.00

Required Qty: 8.00

NAS1149D0463J

Purchased

No

160

Each

1,420.000

24

NAS1149D0463.I

WASHER

**

1922/16
134751

DAS
28
9-89

DAS
28
9-89

DAS
27
9-89

JUN 03 2016

Location

Loc Qty

Loc Code

GA		328
	M132035	21
	M134508	307
ST260a		998
	M134634	998
ST263		94
	M134508	94

REFERENCE ONLY

DART AEROSPACE LTD.

D206-559

Page 7 of 13

5.0 PARTS LIST

Qty -011	Qty -013	Qty -021	Qty -023	Qty -031	Qty -033	Qty -113	Part Number	Description
X							D206-559-011	Bearpaw Kit 206 A/B
	X						D206-559-013	Bearpaw Kit 206 L/L1/L3/L4/407
		X					D206-559-021	Narrow Bearpaw Kit 206 A/B
			X				D206-559-023	Narrow Bearpaw Kit 206 L/L1/L3/L4/407
				X			D206-559-031	Wearplate Kit
					X		D206-559-033	Wearplate Kit
						X	D407-559-113	Large Bearpaw Kit 206 L/L1/L3/L4/407
4	6	4	6				D2182B050	RUBBER CUSHION
8	12	8	12			16	D2274	RADIUS BLOCK
2							D2435	19" X 16" BEARPAW
	2						D2432F	19" X 24" BEARPAW
		2					D2671	13" X 16" BEARPAW
			2				D2672F	13" X 24" BEARPAW
4	6	4	6				D2438	CLAMP
8	12	8	12				D2529	WASHER
	6		6				D2732-050	RUBBER CUSHION
						8	D3456-1	WASHER
					2		D3859-041	WEARPLATE
				2			D3860-041	WEARPLATE
						8	D4011-1	CLAMP, SHORT
						8	D4011-5	CLAMP, SHORT (OEM)
						8	D4012-1	CUSHION
						2	D4355-1	BEARPAW
						2	D4360-041	WEARPLATE ASSEMBLY
						8	AN4C11A	BOLT
8	12	8	12	8	12		AN4-17A	BOLT
8	12	8	12	8	12		AN4-20A	BOLT
						16	AN4C20A	BOLT
						16	AN4C21A	BOLT
16	24	16	24	8	12	16	NAS1149D0463J	WASHER (OR AN960JD416)
8	12	8	12	8	12		MS21042L4	NUT (OR MS21042-4)
						24	MS21043-4	NUT
2		2					QS200M44S	CLAMP

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Date: 11.04.08

